

Product Information

: **211 - HS Brilliant Clear Coat** is an high solid polyurethane clear coat for car refinishing, Its high density feature make it true value for money clear coat with excellent drying properties for air-dry and forced dry. After curing easy to polish with brilliant finish and extensive durability.

Physical Characteristics

| 211- HS Brilliant Clear Coat | |
|------------------------------|---------------------------------|
| Chemical Base | 2K Polyurethane |
| Solid Content | 45% |
| Viscosity (RTS) | 16 - 18 DIN-Cup 4 / 20°C |
| Theoretical Yield | 7 - 9 m ² /Ltr/50 μm |

Mixing Ratio

2 : 1 : 40 - 50% Thinner



Clear : 100% by vol. 211 - HS Brilliant Clear
Hardener : 50% by vol. 105 - HS Brilliant Hardener
Thinner : 40 - 50% by vol. 444-PU Thinner

Gravity Cup Spraying Pressure



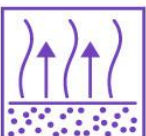
HVLP-gravity-feed spray gun: 1.3 mm / 1.8 – 2.0 Bar

Number Of Spray coats



2 - 2½ coat leads to 50 - 60 μm

Flash Off and Drying Time



| | Air Dry | Drying at 60 °C |
|------------------------------|-----------------|-----------------|
| Flash Off Between Spray coat | 3 - 5 minutes | 3 - 5 minutes |
| Flash Off Before Baking | - | 10 minutes |
| Dust Free | 20 - 30 minutes | - |
| Dry to Handle | 2 - 3 Hours | 20 - 30 minutes |
| Dry to Polish | 5 - 12 Hours | After cool down |

Pot Life at 20 °C



60 – 120 Minutes

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Safety Advice



The products are suitable for professional use only
Use suitable respiratory protection

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